










Work Order ID 57132


March 23, 2010 1:06:04 PM

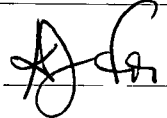
Page 1


Item ID: D212-664-101 Accept  Setup Start 
Revision ID:  Stop 
Item Name: Crosstube Fwd
Start Date: 23/03/2010 Start Qty: 1.00  Cust Item ID:
Required Date: 30/03/2010 Req'd Qty: 1.00  Customer:
Reference:

Approvals: Process Plan:  Date: 10-3-23 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start 
Stop 


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D212-664-141	Rev D								


100
 DOCUMENT CONTROL 0.00
DC
Document Control Memo 0.00
Photocopy bluefile and create labels as per PPP D212-664-101 CHG003

 BG 10/04/16
8-06-16

110
 Pick Kit 0.00
Packaging Packaging Memo 0.00

 MB 10-04-12

120
 BENDING MACHINE - CROSSTUBES 0.00
CNC Bend 2 Memo 0.00
CNC Alpha 160 Bender Bend tube as per Dwg D212-664-141 using CNC bender program 212-fw and Folio FT015

 MB 10-04-07

B57132

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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130 QC15- Crosstube Dimensional Check

0.00



QC

Memo

0.00

Quality Control

140

0.00



Crosstubes

Crosstubes

Memo

0.00

Crosstubes

1-Drill pilot holes in tube as per Dwg D212-664-141 using drill Jig DT8548 & DT8549

2-Ream hole to finish size in tube as per Dwg D212-664-141 using drill Jig DT8548 & DT8549. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Scribe part # and batch # using vibrating stylus as per Dwg D212-664-141

4-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-141

Handwritten notes and signatures:

- AWM
- MB (14)
- MB 10-04-07
- MB 10-04-12

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Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

Crosstubes Chemical Conversion

0.00



HandFXtube

Memo

0.00

Hand Finishing Crosstubes

Chemical Conversion Coat within 24 hours of bending and drilling

IX MB 10-04-12

160

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8.10.04.12



170

Outsource process - NDT per QSI038 4.1

0.00



Outsource2

Memo

0.00

Outsource process - NDT

Liquid Penetrant Inspection as per QSI 038
Issue P/O: 116614
LPI as per ASTM 1417 Level 2
Attach copy of NDT results to work order

PS 10-4-13
①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180



Packaging

Receive & Inspect for Damage & Mat'l Certs
Packaging

0.00

Memo

0.00

Packaging

Ensure copy of NDT results attached to work order.

P. 12/4/17 (1)

190



QC

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Quality Control

Inspect for damage & ensure results are as per Dwg D212-664-141

10 04 14 (1)

W/O:		WORK ORDER CHANGES					
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Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

200



SprayPaint

Spray Painting per QSI005 4.2
SprayPaint

0.00

Memo

0.00

Spray Painting

1-Prime inside and outside crosstube as per QSI 005 4.2
2-Paint outside crosstube with White Imron as per QSI 005 4.2

PRIME:

Start Time: 9:00

Finish Time: 10:30

PAINT:

Start Time: 1:30

Finish Time: 3:45

Accept Qty: 10 Reject Qty: 04 Reject Number: 14 Insp. Stamp: (1)

210



QC

Quality Control

QC14- Inspect Spray Paint

0.00

Memo

0.00

Then, Wrap in plastic bag to protect from scratches

10-04-15

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220 Crosstubes	Crosstubes	0.00							
Crosstubes	Memo	0.00							
	1- Lightly scuff the bonded area using a 320 grit sand paper and clean the area with 41058 wash 'n' wipe 2-Install supports with magnobond as per QSI 015 Adhere for for 12 Hrs A/R 6398 Magnobond Batch: 114021 exp: 01/2011								
230 QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00							
240 Packaging	Pick Kit	0.00							
Packaging	Memo	0.00							

ml 10 04 15 (1)
SP 10-4-16

(X)

10-4-16 SP

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Run Start
Stop

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250



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

8/10/04/16

260



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D212-664-101

0.00

0.00

NVC

270



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 57132

Parent Item: D212-664-101

Parent Item Name: Crosstube Fwd

Comments: IPP Rev:E 04.02.16 Reformat KJ/DS
 IPP Rev:F 06-03-29 Remove Coments on Pick List JLM
 IPP Rev:G 07-04-30 As per Rev C JLM

Start Date: 23/03/2010

Required Date: 30/03/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D212-664-101 TRN		Manufactured	No			110	Each	2.0000	1.0000			



Crosstube Turning Detail

Warehouse Loc Qty Loc Code
Location

Main Warehouse

LG	2	
56560	1	
56563	1	

D3595-063-450

Manufactured No



RUBBER CUSHION

Warehouse Loc Qty Loc Code
Location

Main Warehouse

LG	95.25657369	
38959	2	
43210	2.59	
46465	0.3789	
<u>52447</u>	<u>2.72767369</u>	
53775	87.56	

B- 57147 MB ✓

10-04-07

M 10 04 15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 57132



Parent Item: D212-664-101



Parent Item Name: Crosstube Fwd

Start Date: 23/03/2010

Required Date: 30/03/2010

Comments: IPP Rev:E 04.02.16 Reformat KJ/DS

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:F 06-03-29 Remove Coments on Pick List JLM

IPP Rev:G 07-04-30 As per Rev C JLM

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21920-25		Purchased	No			220	Each	160.0000	4.0000			



Clamp(per MIL-DTL-8783C)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST451	160	
108111	3	
108975	17	
109181	42	
109644	10	
113281	21	
113282	50	
113744	17	

ml 10 04 15

D2893-1

Manufactured No

220

Each

64.0000

2.0000



2.75 Support

Warehouse Loc Qty Loc Code

Location

Main Warehouse

LG	64	
25657	6	
51775	9	
53125	19	
53340	10	
53774	20	

ml 10 04 15

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Comments: IPP Rev:E 04.02.16 Reformat KJ/DS
IPP Rev:F 06-03-29 Remove Coments on Pick List JLM
IPP Rev:G 07-04-30 As per Rev C JLM

Start Date: 23/03/2010

Required Date: 30/03/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3428-1		Manufactured	No			240	Each	16.0000	1.0000			
Placard											10-4-10	SP

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST056	16	

AN6-35A	Purchased	No	55565	240	Each	48.0000	4.0000				10-4-10	SP
BOLT												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST343	48	
112805	18	
113422	30	

AN6-36A	Purchased	No		240	Each	73.0000	4.0000				10-4-10	SP (10)
Bolt												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST343	73	
109632	1	
110382	2	
112314	20	
113121	50	

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Shop Packet Print

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IPP Rev:E 04.02.16 Reformat KJ/DS

Start Qty: 1.00

Required Qty: 1.00

IPP Rev:F 06-03-29 Remove Coments on Pick List JLM

IPP Rev:G 07-04-30 As per Rev C JLM

Component-Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L6		Purchased	No			240	Each	332.0000	6.0000			
											10-4-10	sf
Nut												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST300	332	
105077	22	
110002	5	
111578	305	

AN960JD616

Purchased No

240 Each

233.0000

18.0000

Washer

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST347	233	
112314	3	
112828	1	
113149	229	

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Shop Packet Print

Page 4

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Item	Qty -141	Qty -141B	Part Number	Description
1	X		D212-664-141	CROSSTUBE ASSEMBLY (205/212/412 HIGH FWD)
2		X	D212-664-141B	CROSSTUBE ASSEMBLY (214 HIGH FWD)
3	1	1	D6005-128	CROSSTUBE
4	2	2	D2893-1	SUPPORT
5	4	4	D3595-063-450	RUBBER CUSHION
6	4	4	MS21920-25	CLAMP (OR MS21920-26)
7	A/R	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)

GENERAL NOTES:

- MATERIAL: MANUFACTURED FROM D6005-128
FINISHED LENGTH = 126.514±0.020
- FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- IDENTIFICATION: SCRIBE DART PART NUMBER "D212-664-XXX" AND BATCH NUMBER ON INSIDE OF CUFF
USING VIBRATING STYLUS
- WEIGHT: D212-664-141 = 33.6 lbs (PER IIN-D212-664)
D212-664-141B = 33.6 lbs (PER IIN-D212-664)
- PART IS SYMMETRIC ABOUT CENTERLINE.
- RUN CUTTER OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- BEND PROGRESSIVELY WITH A MINIMUM OF 3 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- INSTALL D2893-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 TO THE SURFACE OF D2893-1 THAT WILL BE IN CONTACT WITH THE CROSSTUBE PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- INSTALL MS21920-25 CLAMPS (OR -26) WITH D3595-063-450 RUBBER CUSHIONS TO SECURE THE D2893-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE OF CROSSTUBE SUPPORT.
- EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57132

BJ10-3-23

RELEASED
2009-10-29

D	REFORMAT/REVISE GENERAL NOTES/PART LIST; REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENT STANDARDS; ADD -141B (ZN B4-2, D4-2); REMOVED REF & ADD TOLERANCES (ZN B4-3, C6-3, C8-3 & B6-3); RELOCATED FLAG #6 PER PAR 08-046 (ZN A5-3); MOVED TURNING DETAIL & UPDATED TOLERANCE TO SHEET 4	RF	09.09.30
C	REMOVE -851 ABRASION STRIP; ADD MAGNOBOND 6398, CUSHION, REVERSE CLAMPS	PH	07.03.08
B	ADD HOLES FOR COMPATABILITY WITH BHT/AA SKIDTUBES	PH	05.02.04
A	NEW ISSUE	PH	00.12.12
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. D
MFG. APPR.	PH	D212-664-141	SHEET 1 OF 4
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	XTUBE ASS'Y (205/212/412 HI FWD)	NTS
DATE	09.09.30	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE RELEASED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

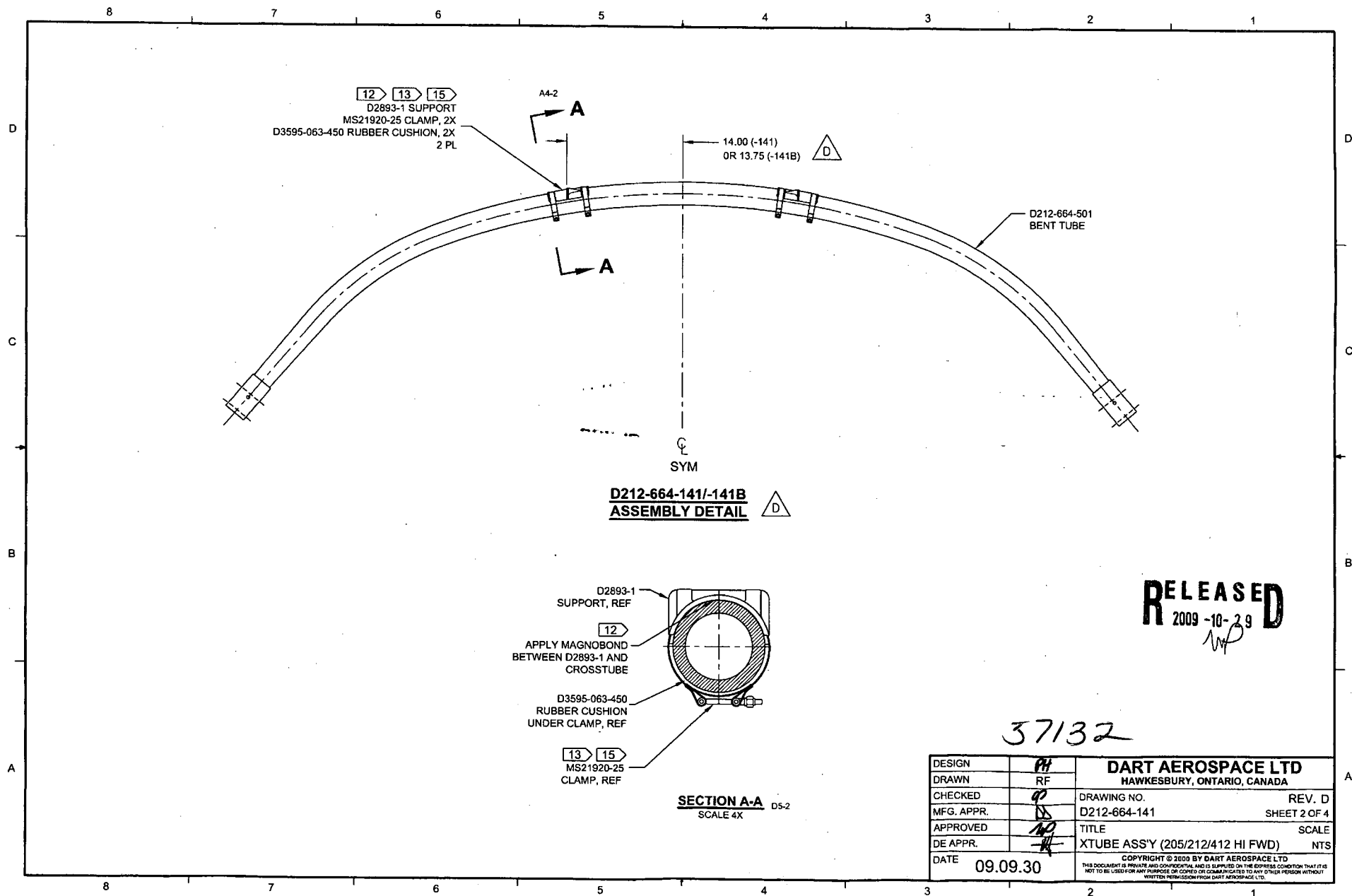
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



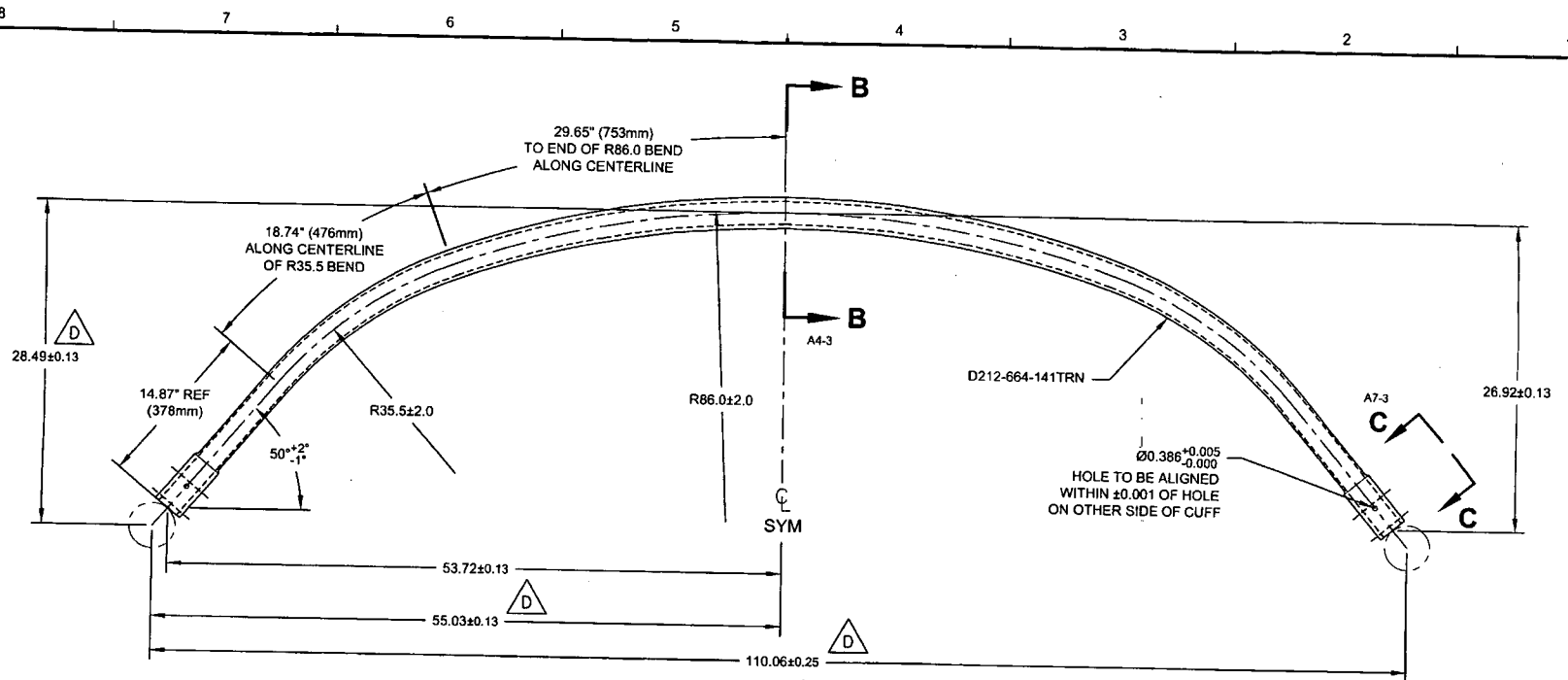
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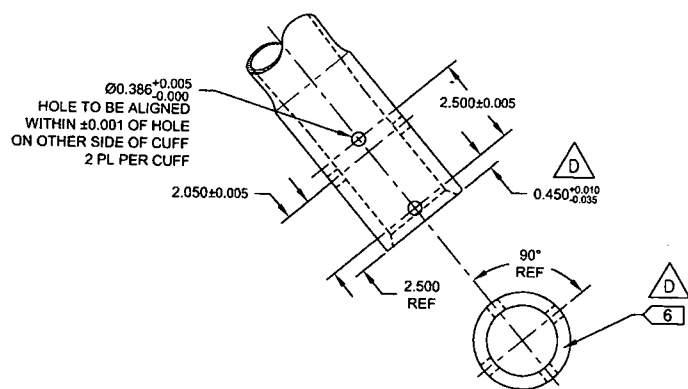
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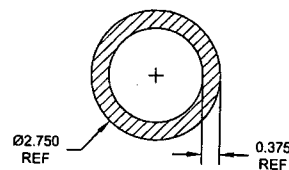
NOTE: Date & initial all entries



D212-664-501
BENDING AND DRILLING DETAIL 10 D



VIEW C-C: CUFF DETAIL C2-3
SCALE 3X



SECTION B-B C4-3
SCALE 4X

RELEASED
2009-10-29
MP

57132

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	Q	DRAWING NO.	REV. D
MFG. APPR.	AS	D212-664-141	SHEET 3 OF 4
APPROVED	AP	TITLE	SCALE
DE APPR.	ST	XTUBE ASS'Y (205/212/412 HI FWD)	NTS
DATE	09.09.30	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

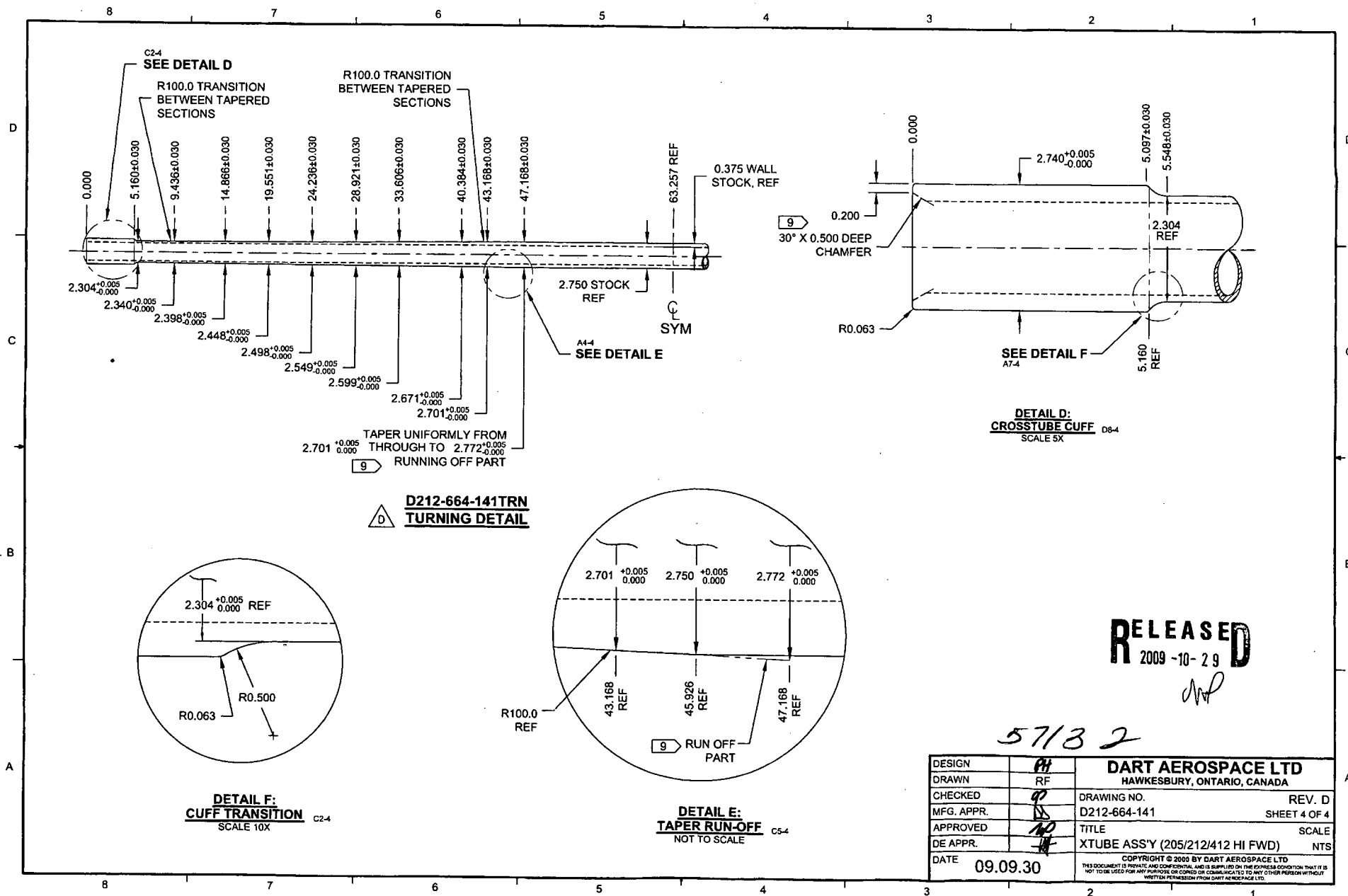
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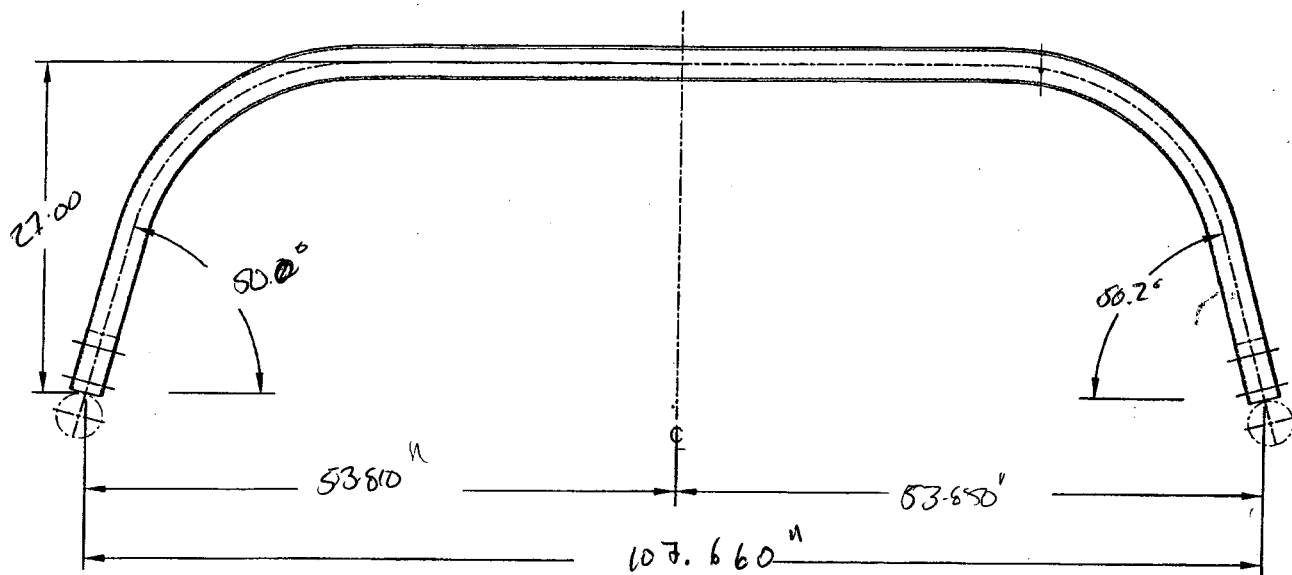
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DART AEROSPACE LTD		Work Order:	57132
Description: Crosstube High Fwd (205/212/412)		Part Number:	D212-664-101
Inspection Dwg: D212-664-141	Rev: 2	Page 1 of 1	

Required Dimension	Min	Max
Height	26.79	27.05
1/2 Span	53.59	53.85
Angle	49	52
Total Span	107.18	107.7



Comments

QC15 Inspection	5
Date	10/04/07

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	
B	07.05.31	Dimensions updated per Dwg Rev C	KJ/JM	

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NOTE: Date & initial all entries



LIQUID PENETRANT TEST REPORT

P- 1532

PAGE 1 OF 1

CLIENT Dmt Aerospace DATE April 13-2010 TIME AM ☒ PI
ATTENTION LINDA/CHANTEL ACUREN JOB NO. 188-10-0745
ADDRESS 1270 ABELDEE ST PO/WO NO. 11644
HAWKES Bldg ON KKH 1K7 WORK LOCATION HAWKES Bldg - BUILDING
ACCEPTANCE STD. ASTM 1417 REV./DATE 200
PROJECT F.P.T. ON CROSS TUBES
ITEM(S) EXAMINED 4 PCS

JOB DESCRIPTION WET FLUORESCENT LIQUID PENETRANT INSPECTION CARRIED OUT 100% EXTERNAL
PROCEDURE NO. LT-002 REV./DATE LT-047 TECHNIQUE NO. LT-047 REV./DATE ---
PART NO. --- MATERIAL ALUMINUM THICKNESS ---
SCOPE WET FLUORESCENT LIQUID PENETRANT INSPECTION CARRIED OUT 100% EXTERNAL

TEST DETAILS
METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EML
FAMILY BRAND MAGNA FLUX BLACK LIGHT S/N 16457 ☐ OUTPUT > 1000 μ W/cm² ☐ AMBIENT <
PENETRANT 2L OF MINIMUM DWELL TIME 45 MIN. LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ 5
PENETRANT REMOVER H2O MINIMUM DRY TIME >10 MIN. OTHER LA BING
DEVELOPER SKD 52 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N 1098866 CAL DUE DATE MAY 7-2010
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

TEST SURFACE
SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☒ MACHINED ☐ SHOT BLASTED ☐ CLEAN BARE ME
SURFACE TEMPERATURE ☐ < -4°C/ 20°F ☐ -4°C/ 20°F TO 10°C/ 50°F ☒ 10°C/ 50°F TO 52°C/ 125°F ☐ > 52°C/ 125°F

RESULTS- (☐ METRIC ☒ IMPERIAL)

1 CROSS TUBE-W.O. 56770 ✓
1 CROSS TUBE-W.O. 56771 ✓
1 CROSS TUBE-W.O. 57133 ✓
1 CROSS TUBE-W.O. 57132 ✓

10-04-19

Scope of Services
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be co representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.
Standard of Care
In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expi implied, is made or intended by Acuren Group Inc.

SIGNATURES
CLIENT REPRESENTATIVE MATTHEW MURPHY SIGNATURE MATTHEW MURPHY DTR # E 77407
TECHNICIAN (SIGNATURE): MIKE JOHNSTON
NAME (PRINT): MIKE JOHNSTON 2ND TECHNICIAN
CGSB LEVEL I SNT LEVEL --- CGSB LEVEL --- SNT LEVEL ---
CGSB REG. NO. 2606 CGSB REG. NO. ---

5.0 PARTS LIST

5.1 HIGH GEAR CROSSTUBES

Item	-101	-201	-203	Part Number	Description
	X			D212-664-101	CROSSTUBE INSTALLATION, 204/205/210/212/214/412, UH-1H, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K HIGH FWD
		X		D212-664-201	CROSSTUBE INSTALLATION, 204/205/210/212/214, UH-1H, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K HIGH AFT
			X	D412-664-203	CROSSTUBE INSTALLATION, 412 HIGH AFT
1	1			D212-664-141	CROSSTUBE ASSEMBLY, 204/205/210/212/214/412, UH-1H, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K HIGH FWD
2		1		D212-664-241	CROSSTUBE ASSEMBLY, 204/205/210/212/214, UH-1H, UH-1A/B/E/F/L/P, TH-1F/L, HH-1K HIGH AFT
3			1	D412-664-243	CROSSTUBE ASSEMBLY, 412 HIGH AFT
10	2			* D2893-1	SUPPORT
11	4			* D3595-063-450	RUBBER CUSHION
12	4			* MS21920-25	CLAMP (OR MS21042-26)
13	4			AN6-35A	BOLT
14	4			AN6-36A	BOLT
15	6			MS21042L6	NUT (OR MS21042-6)
16	18			AN960JD616	WASHER
20		2		* D2940-1	SUPPORT
21		4		* D3595-063-530	RUBBER CUSHION
22		4		* MS21920-28	CLAMP (OR MS21042-30)
23		4		AN6-40A	BOLT
24		2		AN6-41A	BOLT
25		6		MS21042L6	NUT (OR MS21042-6)
26		18		AN960JD616	WASHER
30			1	* D2896-1	SUPPORT
31			2	* D2856-600-1009	ABRASION STRIP
32			2	* D3595-063-570	RUBBER CUSHION
33			4	* MS21920-28	CLAMP
34			2	* MS21920-30	CLAMP (OR MS21042-32)
35			4	AN6-40A	BOLT
36			2	AN6-41A	BOLT
37			6	MS21042L6	NUT (OR MS21042-6)
38			18	AN960JD616	WASHER
39			2	* D3189-1	CHAFING SHIELD
50	1	1		D3428-1	PLACARD

*REFERENCE ONLY. PARTS ARE INCLUDED IN D212-664-141/-241 OR D412-664-243 ASSEMBLIES ABOVE
 NOTE: KITS INCLUDE EXTRA HARDWARE FOR COMPATIBILITY WITH BOTH DART AND BELL/AA
 SKIDTUBES.

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Revision: F
 Date: 08.09.05

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